

## Free-Hand Plate Mounting Guidelines

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1. Assembly plate and position plate center on ski center mark



2. Align the plate side-to-side on the ski. This can be done visually and/or measured by using a caliper or tape measure
3. Secure the plate with at least 2 clamps



4. On the I-Box plate you will notice 4 holes that are not floating, and 5 holes that have floating slots.
5. The 5 holes that require floating inserts, position the floating insert in center of the floating slot.



6. Using a regular 7/32-inch drill bit. Lightly tap the drill bit through all the inserts, making a small mark (dimple) on the ski. Do not use any pressure



7. Remove the plate from the ski; you will have center drill marks (dimples) on the ski where you need to drill with the proper ski drill bit



8. Drill all the dimples with a 4.1x9.5 ski drill bit
9. Mount the plate
10. Mount binding in the correct holes for the boot sole length